



# How to Achieve Perfect Temporary Stitches with Krexofan

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## Introduction

Krexofan Heat Soluble Thread is an innovative tool that simplifies the process of creating temporary stitches in garment manufacturing. Its unique property of dissolving when exposed to heat allows for clean, efficient, and precise stitching that disappears when no longer needed. This guide provides practical tips and best practices to help you achieve perfect temporary stitches with Krexofan.

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## 1. Use Krexofan as a Bobbin Thread Only

- **Bobbin Thread Application:**

- Krexofan Heat Soluble Thread is designed to be used exclusively as a bobbin thread. Using it as a needle thread can cause it to melt prematurely due to the heat generated by the needle during sewing. Ensure that you wind Krexofan onto the bobbin and pair it with a standard thread in the needle to prevent any issues.

## 2. Proper Bobbin Winding

- **Tension Control:**

- When winding Krexofan onto the bobbin, ensure that the thread is wound evenly with the correct tension. It should neither be too tight nor too loose. Proper winding helps prevent thread breakage and ensures smooth sewing.



- **Check Bobbin Winder Settings:**

- Ensure your bobbin winder is set up correctly for Krexofan. If necessary, adjust the settings to accommodate the specific characteristics of the thread.

### 3. Sewing with Krexofan

- **Machine Setup:**

- Use a standard thread in the needle and Krexofan in the bobbin. Adjust the sewing machine's tension settings to create balanced stitches that are secure but easy to dissolve when needed.

- **Moderate Sewing Speed:**

- To prevent heat buildup in the needle, which could transfer to the bobbin area, sew at a moderate speed. This helps maintain the integrity of the Krexofan thread until the appropriate time for dissolution.

### 4. Ensuring Precise Stitch Placement

- **Accurate Stitching:**

- Krexofan allows for temporary stitches that hold fabric layers in place securely. Ensure precise placement by carefully guiding the fabric and maintaining consistent stitching lines. This is especially important in applications like tacking, where accuracy is key.

- **Temporary Fabric Alignment:**

- Use Krexofan to temporarily align and hold fabric pieces together during the assembly process. This technique is particularly useful in complex garment constructions where precise alignment is crucial.

### 5. Applying Heat to Dissolve Stitches

- **Heat Application:**

- Once the temporary stitching has served its purpose, apply heat using an iron, steam press, or other suitable heating method. The Krexofan thread will dissolve completely, leaving no residue or trace of the temporary stitches.



- **Even Heat Distribution:**

- Ensure that heat is applied evenly across the stitched area to dissolve the thread completely. If necessary, repeat the heating process to ensure all stitches are removed cleanly.

## **6. Conduct Sample Trials Before Bulk Production**

- **Sample Testing:**

- Before applying Krexofan in bulk production, perform sample trials to ensure that the combination of thread, fabric, and heat application method works perfectly. This helps identify any potential issues and ensures consistent results in large-scale production.

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## **Conclusion**

Achieving perfect temporary stitches with Krexofan Heat Soluble Thread is a straightforward process when you follow these best practices. By using Krexofan as a bobbin thread, properly winding the bobbin, and applying heat correctly, you can create secure, precise temporary stitches that dissolve cleanly when no longer needed. Conducting sample trials before bulk production further ensures that your process is optimized for consistent, high-quality results. With Krexofan, you can streamline your garment manufacturing process and achieve professional, flawless finishes every time.